

AN 1986:515540 HCAPLUS  
DN 105:115540  
TI Silver catalyst for ethylene oxide production  
IN Nojiri, Naohiro; Sakai, Yukio  
PA Mitsui Petrochemical Industries, Ltd., Japan  
SO Jpn. Kokai Tokkyo Koho, 5 pp.

CODEN: JKXXAF

DT Patent  
LA Japanese  
FAN.CNT 2

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
PI JP--61071838	A2	19860412	1984JP-0191733	19840914
US---4642360	A	19870210	1985US-0782178	19851001
PRAI 1983JP-0063909		19830412		
1984US-0592370		19840322		
1984JP-0191733		19840914		

AB A porous refractory support is impregnated with amine chelating agents, salts of Ag, Na, Cs, and Ba and metal halides (excluding iodides) and heated 1-30 min at 150-250.degree. to give catalysts for manuf. of ethylene oxide (I). Thus, heating 248 g AgNO<sub>3</sub> and 148 g K<sub>2</sub>C<sub>2</sub>O<sub>4</sub>.H<sub>2</sub>O in 2 L water at 60.degree., filtering the ppt., washing the ppt., mixing the ppt. with 0.2 L water contg. 79.1 g ethylenediamine and 21.7 mL 1,3-propanediamine, 40 mL water contg. 0.22 g Ba(NO<sub>3</sub>)<sub>2</sub> and 0.234 g CsCl, and 1 kg Al<sub>2</sub>O<sub>3</sub> (surface area 0.5 m<sup>2</sup>/g, pore vol. 0.4 mL/g, preimpregnated with 26.9 g Na<sub>2</sub>CO<sub>3</sub>), evapg. at 100 mmHg, heating at 200.degree. for 10 min in air flowing at 2 m/s, and crushing gave a catalyst (particle size 4-9 mesh) contg. 13.5% Ag, 0.4% Na, 100 ppm Ba, 158 ppm Cs, and 42 ppm Cl. A gas mixt. contg. 30 vol.% C<sub>2</sub>H<sub>4</sub>, 8 vol.% O, 2 ppm CH<sub>2</sub>:CHCl, and the balance N was passed over 5 mL above-prepd. catalyst at 1.8 kg/cm<sup>2</sup> g, 215.degree., and space velocity 4000 h<sup>-1</sup> to give I at O conversion 40% and I selectivity 81.6% after 1 wk.

IT 74-85-1, reactions  
(epoxidn. of, catalysts for)